



RS 400

Thyristorised Welding Rectifier

The proven work horse for high quality welding

Thyristorised Welding Rectifier

Rugged construction and design makes it an obvious choice for project site jobs.

Precisely designed smoothing reactor enables almost ripple free welding output which reduces spatter level during welding. With the use of class-H insulation in the coil windings, long life in the most hazardous and demanding conditions is assured.

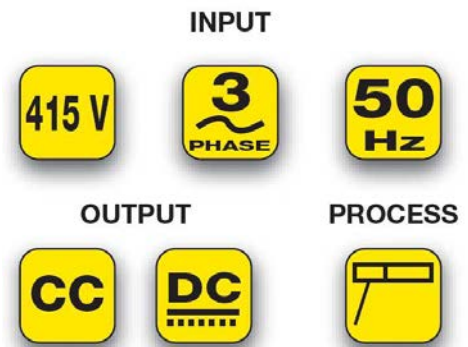


Salient Features

- Excellent reliability with high performance, suitable for **outdoor on-site use, even with long leads**
- Immunity from AC input fluctuation of $\pm 10\%$ with built-in overload and thermal cut-out protections.
- In-built hot start facility ensures easy arc striking.
- Remote control facility

Special Features

- Ideal for project site jobs.
- Rugged construction with heavy duty under carriage and rubber wheel.
- Class "H" insulation.

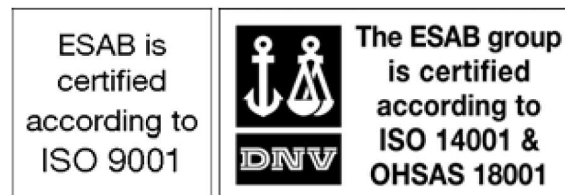


Technical data	RS400
Input	
Supply voltage	415 V 10% 3 Phase, 50 Hz AC
Rated Input Current	27 Amps
Rated KVA	18 KVA
Output	
Output Current range	10-400 Amps. DC
Maximum Current	400 Amps
Open Circuit Voltage	90 V (max.)
Welding current control type	Stepless
Insulation Class	' H'
Cooling	Forced air cooled
Dimension (L x W x H)	825 x 695 x 1070 mm
Weight (Approx.)	195 Kgs
Remote	Included as standard
ORDERING INFORMATION	
Power source with remote control unit	461-0621-400



Quality accessories for the quality welder

ESAB offers a wide range of accessories. The complete range, along with product information, is available at our local web-sites, look at www.esab.com or contact your local ESAB dealer.



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